

Yes <input type="checkbox"/>	Procurement Specifications			Inspection Standards			Quality Control Drawing		Specially Controlled Parts		Stably Controlled Parts during Initial Batch Production Period	
General Tolerance Length (Cutting)	Above 1	Below 4	±0.1	Above 250	Below 1000	±0.8	Below 10	±1'				
	Above 4	Below 16	±0.2	Above 1000	Below 2000	±1.2	Above 10	Below 50	±30'			
	Above 16	Below 63	±0.3	Above 2000	Below 4000	±2.0	Above 50	Below 120	±20'			
	Above 63	Below 250	±0.5				Above 120	Below 20	±10'			

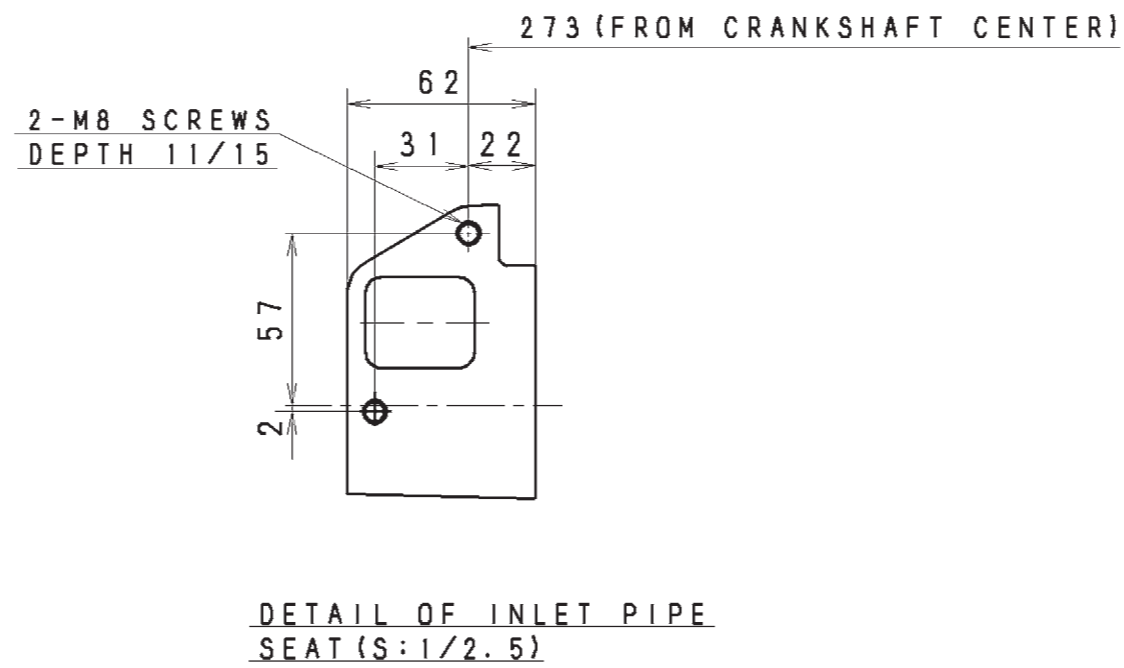
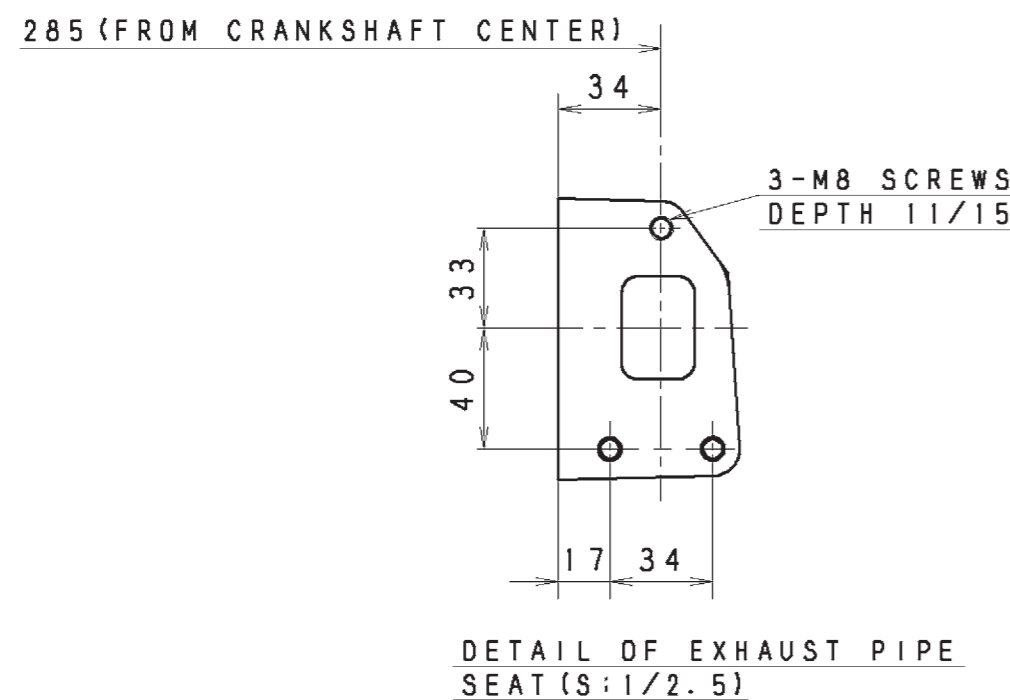
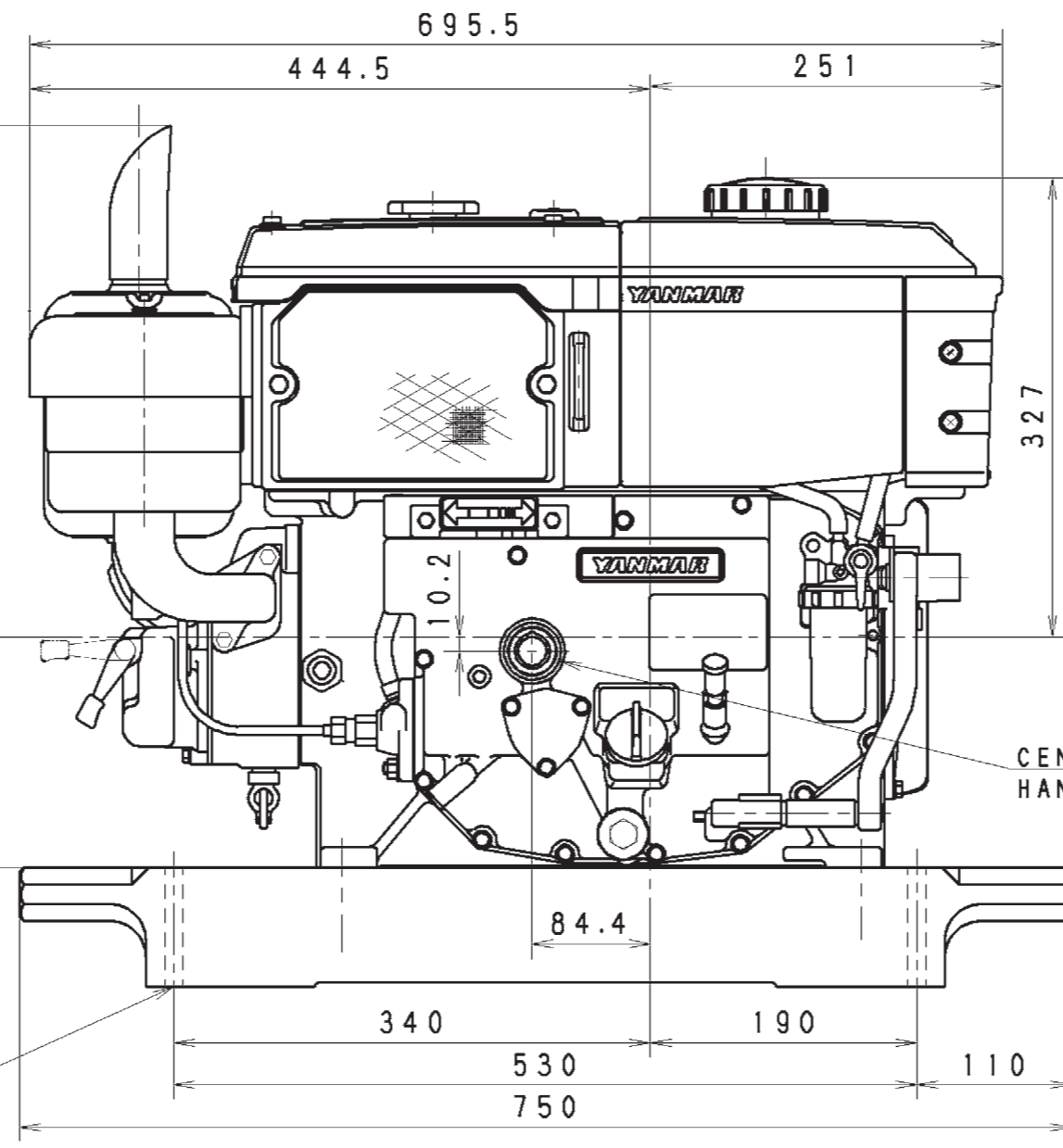
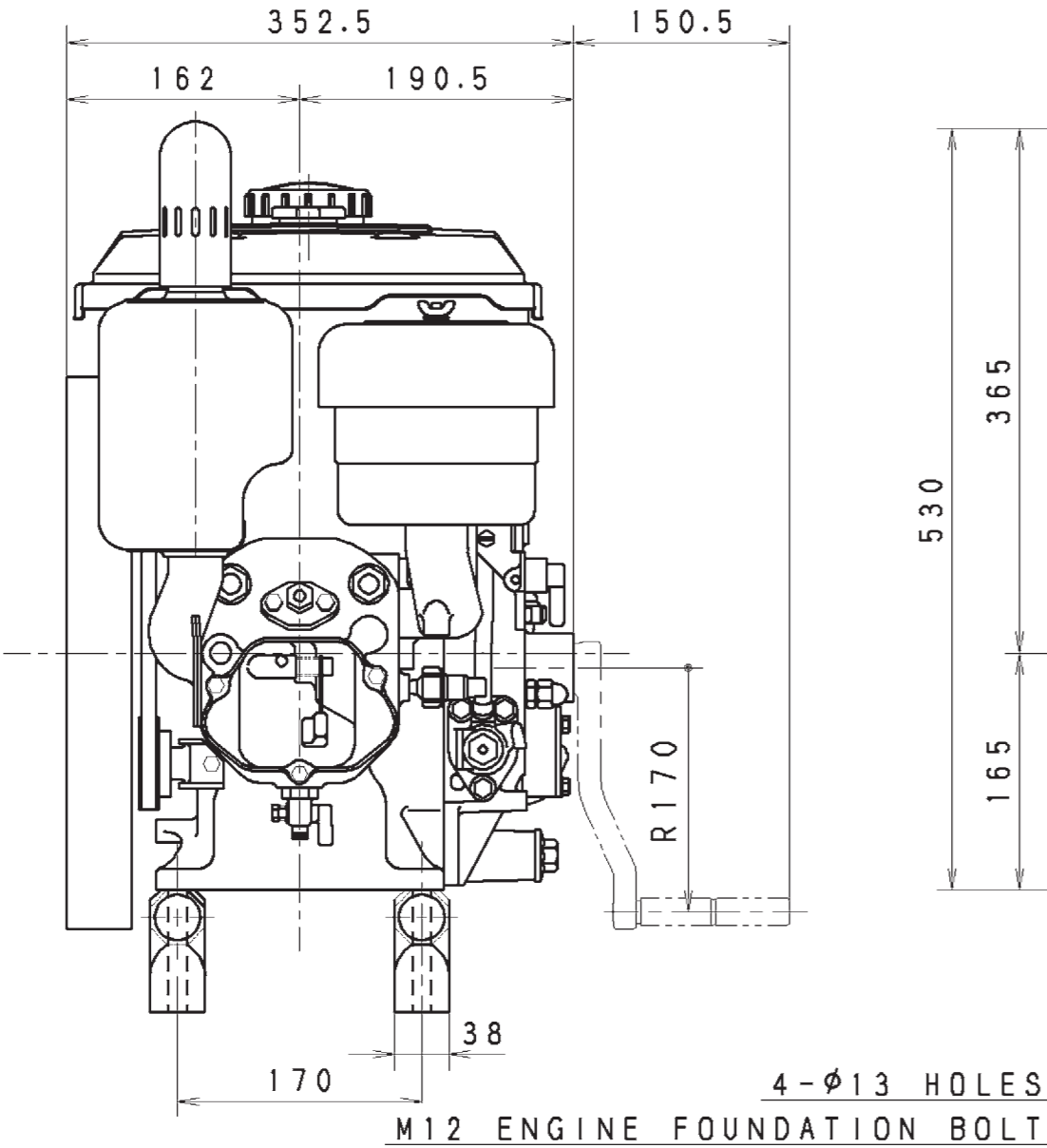
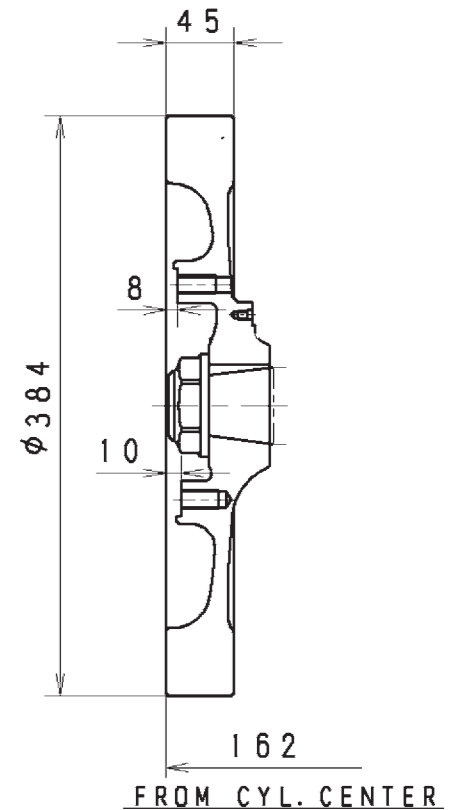
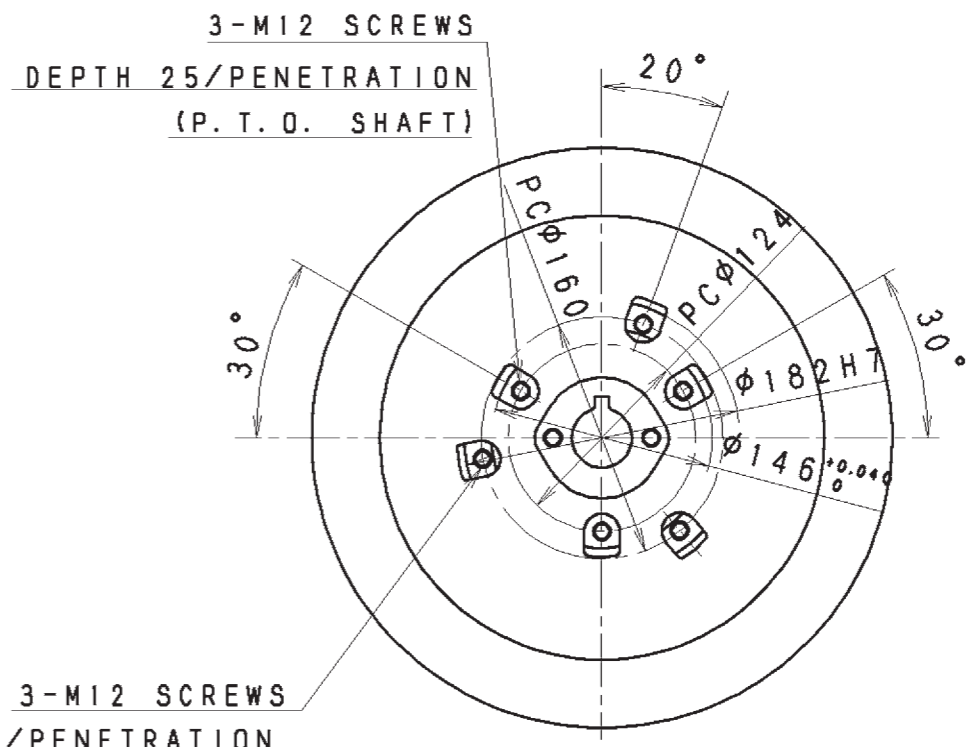
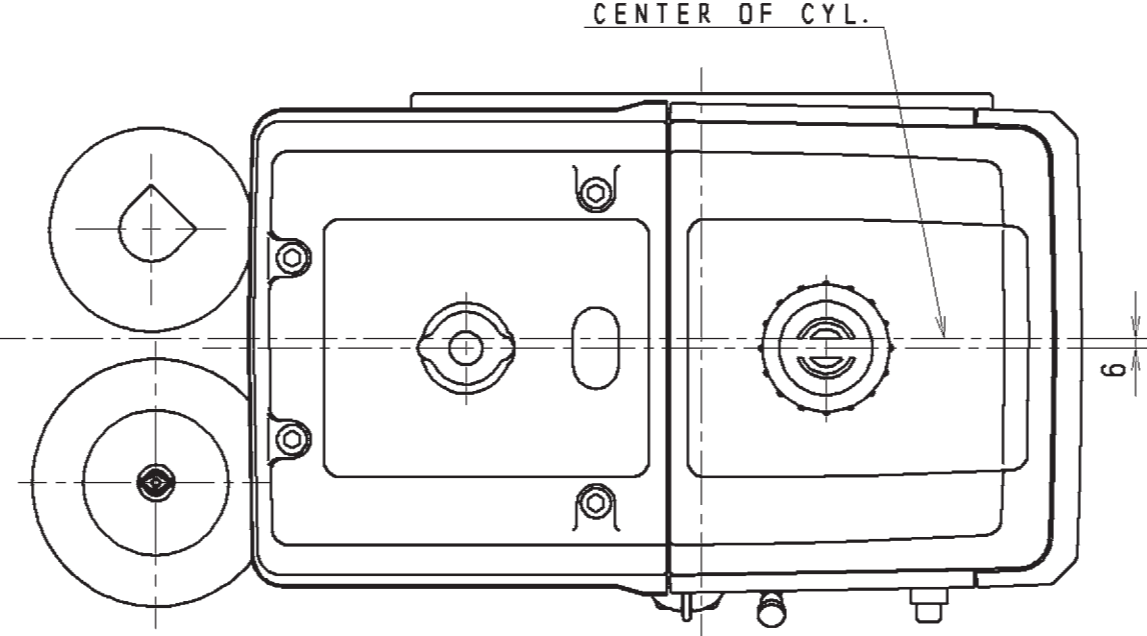
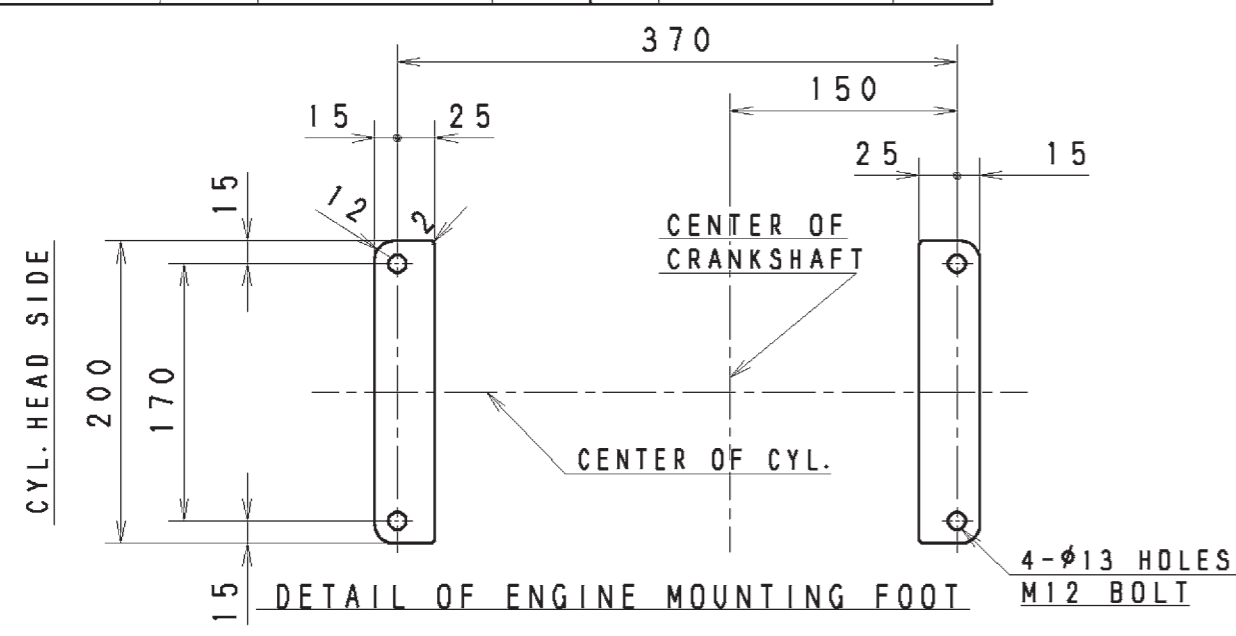
3RD ANGLE PROJECTION

Shape & Dimensions Code _____ G.T.CODE M _____

CAREER

Circularity and cylindricity are obtained from the radius measurement method

(' 97 . 10 . 28) Newly compiled as M/C specifications.



Important Check Points	Form Tolerance
Precision Type & Symbol	Orientation Tolerance
Type Symbol	Parallelism
Straightness	Perpendicularity
Circularity	Angularity
Line Profile	Position
Flatness	Concentricity
Cylindricity	Symmetry
Surface Profile	Circular Runout
	Total Runout

WEIGHT (RAW)	(± %)	HYDRAULIC TEST	MPa	MANAGER	No.1 Chief of Technology
WEIGHT (Precision %)	(± %)	PNEUMATIC TEST	MPa		上條
SEC. MANAGER	21内	MODEL	TF 110 TF 120 -M -M	SCALE	1/5 (1/2.5)
CHECKED	有馬	QTY.	/ /	MATERIAL	
DESIGNED	岡	NAME	TF 110, 120 - M Outline of Assembly	Outline Drawing	
DRAWN	岡	DATE	1997 10.20	OUTLINE	
YANMAR DIESEL ENGINE CO., LTD.			CODE	B2-05500-0055	A2 (C)
ENGINE DEVELOPMENT DEPT.					